Removal of groundwater arsenic using a household filter with iron spikes and stainless steel

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A B S T R A C T

Arsenic (As) in groundwater for domestic use poses a worldwide threat to public health, most notably in rural areas. The aims of this study were: first, determine groundwater composition in a mining area in central Mexico (Huautla); second, assess As exposure through human groundwater consumption and, third, develop and test a household filter to obtain drinking water for these rural communities.

From the 17th century through the 1990s, mines in the area produced Ag-galena and sphalerite from volcanic rock. Groundwater flooded the mines when they were abandoned due to low silver prices. Local households now use the water to meet domestic needs. Water from the mines was found to have high As content (0.04–0.26 mg L\(^{-1}\)) and Fe, Mn, Pb and Cd were also above Mexican drinking water standards and WHO guidelines. All the population in the Huautla community was exposed to the metalloid through the household water used in food preparation.

The best As removal was obtained with a filter using oxidized commercial fiber (HCl 2N as oxidant). Concentrations in the effluent were below Mexican drinking water standards (0.025 mg As L\(^{-1}\) water) during the 105-day (2520 h) filter operation, with a maximum As removal efficiency of 95.4%. The household filter was simple, low-cost and may be very attractive for As removal in rural areas in developing countries.

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1. Introduction

In Mexico, arsenic in groundwater is becoming a problem in regions such as La Comarca Lagunera, Salamanca, San Luis Potosí and Zimapán, among many others (Rodriguez et al., 2004; Armienta and Segovia, 2008). Its presence is associated with natural and anthropogenic sources and its origin in mining areas is frequently linked to naturally high arsenic levels in rock, extraction and processing of ores and leaching of tailings (Rodriguez et al., 2004; Iavazzo et al., 2012). Moreover, abandoned mines typically were flooded due to rising groundwater and it is possible, therefore, to occur significant arsenic concentrations. Because of ready availability, water in flooded mines is used as drinking water and for livestock.

Health hazards stem from the use of water containing arsenic for drinking and cooking. Since these activities account for only a small percent of total domestic water consumption, this strongly suggests that it is economically attractive to remove arsenic only from water used for drinking and cooking. Arsenic removal should consequently be done at the household level with point-of-use systems. This approach would be particularly effective in rural communities lacking centralized water supply systems.

1.1. As removal technologies

Different treatment technologies to reduce concentrations of arsenic in drinking water are available or under investigation. Some of these include coagulation-sedimentation-filtration, nano-filtration, reverse osmosis, fluidized-bed sand reactor, and subsurface groundwater treatment (Mohan and Pittman, 2007; Pokhler and Viraraghavan, 2009). Nevertheless, these technologies are inappropriate for application in rural communities – especially in Bangladesh, West Bengal, India, Vietnam, Taiwan, Inner Mongolia, Hungary, Romania and Latin America where arsenic-related problems are most pronounced (Berg et al., 2006; Sarkar et al., 2008; Pokhler and Viraraghavan, 2009).

There are a variety of household-level arsenic removal technologies, including adsorption onto iron and/or manganese oxides,
activated alumina filters and different coagulation–sedimentation–filtration bucket treatment units (Petrusevski et al., 2002; Driehaus, 2002; Leupin and Hug, 2005; Giles et al., 2011). According to Ngai et al. (2007), more than 50 household treatment technologies exist worldwide.

Simple filters with iron in various forms – such as filings, turnings, or nails – have shown great promise for some years in Bangladesh (Hussam and Munir, 2007).

The well-head unit, for example, is a simple type of filter described by Sarkar et al. (2008) in which entering water passes over a splash plate, then droplets formed subsequently become oxygenated, and during the second removal process activated alumina and/or an arsenic-selective hybrid anion exchanger (HAIX) acts as a regenerable sorbent material. The 2-Kolshi System (Ngai et al., 2007) removes arsenic by co-precipitation and filtration mechanisms. This consists of a 20-L plastic mixing bucket, a filtration unit comprised of two ceramic pots and chemical packets containing ferric chloride (as a coagulant), calcium hypochlorite (as an oxidant and disinfectant) and charcoal powder (as an adsorbent).

In the KanchanTM Arsenic Filter (KAF) (Ngai et al., 2006), air serves as an oxidant and zero-valent iron as a sorption media in the filter. Fe(III)/(hydr) oxides with high As-sorption capacity are formed. The filter material – such as iron metal – is cheap and available even in rural villages in developing countries. The efficiency of arsenic removal with this filter was 88–95%. The KAF is also considered to be a Biosand Filter (BSF). Unlike a simple sand filter which removes particles by mechanical straining only, a BSF has the capacity to remove pathogens as well.

The KAF is a modified slow sand filter with additional arsenic removal capacity, consisting of a plastic or concrete container filled with gravel, sand and iron nails. At the top of the filter, non-galvanized iron nails are exposed to air and water and thereby rust quickly, producing ferric hydroxide on the surface of the nails, which absorbs arsenic from the water. Some arsenic-loaded iron particles are flushed onto the sand layer below and are trapped in the top few centimeters of the fine sand due to straining (Ngai et al., 2007). As ferric hydroxide particles “exfoliate” from the iron nails, new iron surfaces are created, providing additional arsenic adsorption capacity (Ngai et al., 2006).

The 3-Kolshi System/SONO Filter was initially developed by the SONO Diagnostic Center in Bangladesh and consists of three clay pots stacked vertically. It is based on an indigenous water treatment practice, as described by Hussam and Munir (2007) who developed and produced the SONO filters (Ngai et al., 2007). Arsenic is removed by adsorption to iron filings contained in the top of the pot. Ongoing improvement of the filter system has led to a new filter model, the SONO45–25 filter. The efficiency of arsenic removal obtained with this filter was 90–99%.

In the 2-Kolshi System arsenic is removed by co-precipitation and filtration mechanisms. This consists of a 20-L plastic mixing bucket, a filtration unit comprised of two ceramic pots and chemical packets containing ferric chloride (as coagulant), calcium hypochlorite (as oxidant and disinfectant), and charcoal powder (as adsorbent) arsenic removal with this system was 80–95% (Ngai et al., 2007).

1.2. Study site

The study area is known as the Huautla Mining District. It is located in the southern part of the State of Morelos, central Mexico (Fig. 1), between 18° 40’ N and 18° 20’ N and 90° 10’ W and 90° 50’ W, at 911 m above sea level. The climate is warm and subhumid with 22.3 °C annual mean temperature and 867.5 mm precipitation.

Exploitation of silver contained in galena (PbS) and sphalerite (ZnS) started in the 17th century. Other metals of economic interest produced from the mines included Cu, Pb, Zn and Au. The geology is characterized by Tertiary volcanic rocks of intermediate composition such as andesites, dacites and trachites in the form of lava flows and volcanoclastic deposits. Ore minerals are present as filling in faults with predominantly east-west direction, generally with tectonic breccias. Solutions enriched in silica produced sinter formations which became clay deposits with high iron content. These were subsequently replaced by calcite (Camprubi and Albison, 2006). The main minerals exploited in the district were argentite, stromeyerite, argentiferous galena, sphalerite, malachite, azurite, cerussite and native silver. The main economic minerals were argentite, stromeyerite and argentiferous galena and accessory minerals were barite, quartz, amethyst quartz, pyrite and calcite.

Mining ceased at the end of the 1990s due to low silver prices. Mines were abandoned without maintenance and tunnels flooded. Water from abandoned mines is used by the population of Huautla (1200 inhabitants) to meet domestic and livestock needs, as water supply is problematic in the region.

The aims of this study were: first, to investigate the physicochemical characteristics of arsenic-contaminated groundwater and their relation with geological media; second, to evaluate the
exposure of the population to groundwater arsenic and; third, to
develop a household filter using locally available materials such as
iron spikes, commercial fiber (stainless steel material to remove
grease and residue), fine gravel and sand.

2. Materials and methods

2.1. Water quality analyses

In 2006–2007, 12 groundwater samples were collected from the
workings of four abandoned mines (Pajaro Verde, Presita, Santiago
and Tlachichilpa), according to Mexican standard NOM 230-SSA1-
2002. Temperature, pH, electric conductivity (EC) and redox po-
etential ( Eh) were determined in the field using portable equipment
(Checkmate Hand-Held Analysis System).

The samples were filtered (0.45 μm disk filter) and nitric acid
was added to aliquots for cation analysis. The samples were stored
in a refrigerator at 4 °C. These measurements followed Mexican
guidelines and used APHA (2005) methods. Alkalinity and chloride
concentration were determined by titration, sulfate and nitrate by
spectrophotometry, and major cations (Ca2+, Mg2+, Na+, K+, Mn
and Si) by atomic absorption spectrometry. Heavy metals were
analyzed using a graphite furnace atomic absorption spectropho-
tometer. Total As content was determined by two methods using:
the Wagtech Arsenator® field kit (Garrido et al., 2009) and atomic
absorption spectrophotometry (Perkin Elmer Model 3100 equipped
with a hydride generator).

PHREEQC software (Parkhurst and Appelo, 1999) was used to
predict the redox state of As species (As III or As V). Calculations
were performed with water with a charge balance of <5%.

2.2. Preliminary appraisal of As health exposure

The population’s potential health risk due to exposure to As
was calculated. The route of exposure included ingestion and
skin contact; short and long periods of exposure were consid-
ered. This preliminary appraisal of arsenic exposure followed
USEPA guidelines (1991), which involved identifica-
tion of contaminant sources, magnitude of exposure, pathways of pop-
ulation exposure and characterization of risk. Information was
obtained from residents 2–78 years old with particular interest
in developing individuals; the questionnaire for children was
administered to their mothers. Foremost in the items of the
questionnaire were: water (bottled or well water) consumed by
children, mothers and other adults; type of water used to prepare
food; length of residence in the community; frequency of
gastrointestinal diseases and; the presence of skin diseases on
hands, face and feet.

2.3. Arsenic removal test

The Instituto Mexicano de Tecnología del Agua (Mexican
Institute for Water Technology, IMTA, Spanish acronym) has
developed an arsenic removal system (Fig. 2) which uses
adsorption/co-precipitation with iron nails and a commercial fiber
(stainless steel material to remove kitchen grease and residue)
followed by sand filtration (sand diameter 0.28–0.45 mm and TE
of 1.2 mm).

The inner diameter of acrylic columns were 0.14 m (adsorption
column) and 0.09 m (filtration column). The heights of the beds
were 0.20 m for gravel and 0.22 m for sand-gravel. The filter area
measured 6.35 × 10⁻³ m². The flow control valves and sampling
points were P1 – Water influent, P2 – Adsorbent media effluent, P3
– Gravel filter effluent, and P4 – Sand-gravel filter effluent (Fig. 2).
These two units were operated in the following conditions:

1) Adsorption column: filtration rate of 0.078 m h⁻¹ and contact
time of 76 min.
2) Filtration column: filtration rate of 0.189 m h⁻¹, capacity suffi-
cient to cover daily water consumption (28.8 L d⁻¹) for drinking
and cooking.

The first configuration (Experiment 1) used a 2.2 kg iron nails
bed oxidized with HNO₃ 4.8 N solution. The second configuration
(Experiment 2) used an 181.3 g commercial filter bed oxidized with
500 mL HNO₃ 4.8 N solution. Finally the third configuration
(Experiment 3) used an 181.3 g commercial filter bed oxidized with
500 mL HCl 2N solution. The equations for hydrochloric and nitric
acid reactions with iron are:

\[
2\text{HCl} + \text{Fe} \rightarrow \text{FeCl}_2 + \text{H}_2
\]

\[
10\text{HNO}_3 + 4\text{Fe} \rightarrow 4\text{Fe(NO}_3)_2 + \text{N}_2\text{O} + 5\text{H}_2\text{O}
\]

The arsenic removal tests were performed with water from the
Pajaro Verde site, where As (III) was present in small quantities
(Garrido et al., 2009). Fortunately, all As (III) was oxidized in sodium
hypochlorite solution (1 mg L⁻¹) into the more stable As (V) for
better treatment efficiencies. The ambient temperature during the
trials ranged from 19 to 21 °C throughout the test. The pH was kept
constant at a value of 8.6.

3. Results and discussion

3.1. Chemical composition of waters

The chemical composition of water samples is summarized in
Table 1. Groundwater had an electric conductivity of up to
192 μS cm⁻¹, which corresponded to HCO₃⁻ (338 mg L⁻¹), Ca²⁺
(65 mg L⁻¹), Mg²⁺ (29 mg L⁻¹) and Na⁺ (47 mg L⁻¹) contents. The
Ca²⁺ and Mg²⁺ contents correlated well with the HCO₃⁻ content
\( r = 0.916 \). Major element concentrations were plotted on a Piper
diagram and showed only small variations, especially in cation
concentrations. Groundwater was basically bicarbonate water, and
calcium and sodium were the prevailing cations (Fig. 3). According
to a preliminary hydrogeochemical groundwater model (Esteller
et al., 2010), groundwater composition was related to volcanic
rock. Rainwater infiltration and water–rock interaction could explain
the presence of HCO₃⁻ as a dominant anion and neutral pH
conditions (Appelo and Postm, 2005). The dominance of bicar-
bonate may partly reflect calcite in veins.

Concentrations of As, Fe, Mn, Cd and Pb species were higher
Fig. 4 shows As concentrations in all samples exceeding the current WHO guideline (0.010 mg L\(^{-1}\)) as well as Mexican drinking water standards (0.025 mg L\(^{-1}\)). High contents of As, Cd and Pb species dissolved in groundwater are commonly attributed to dissolution of galena, sphalerite and pyrite (Smedley and Kinniburgh, 2002; Seiler, 2004). These minerals have been identified in ore within the study area (Schulze, 1959).

Most relevant to this study, bicarbonate and silicate have been found to interfere with arsenic sorption onto iron oxides and hydroxides (McNeil et al., 2002; Smedley and Kinniburgh, 2002; Gao et al., 2011). Thus, higher bicarbonate and silicate levels in groundwater coupled with higher pH (Table 1) can increase dissolved As concentrations (Gao et al., 2011). This process could explain the high groundwater As concentration values in the study area.

According to As speciation performed with PHREEQC, As (V) concentration (10\(^{-7}\)–10\(^{-6}\) mol L\(^{-1}\)) was greater than As (III) (10\(^{-10}\)–10\(^{-9}\) mol L\(^{-1}\)).

### 3.2. Risk assessment

Ninety-three questionnaires were distributed to willing residents in the study area (92 valid replies and one no-reply); 57 participants were women and 35 men. The survey showed that all residents of the Huautla community were exposed to the metalloid through water used for food preparation. In addition, 43.0% of the population had a high exposure to arsenic, as their only drinking water supply was from the mine area. A smaller group, 11.8%, had intermediate exposure since they consumed both water from the mine area and bottled water. Finally, 45.2% ingested only bottled water, suggesting a very low exposure.

![Fig. 3. Piper diagram showing major ion composition of groundwater samples. The groundwater was type Ca–HCO\(_3\).](image)

![Fig. 4. Arsenic concentration in groundwater samples (1 Pajaro verde, 2 Presita, 3 Santiago, 4 Tlachichilpa). As concentrations were higher than Mexican drinking water standards and WHO (2004) guideline limits.](image)

<table>
<thead>
<tr>
<th>Table 1</th>
<th>Results of the physicochemical analyses of groundwater samples (values in mg L(^{-1}), except EC (μS cm(^{-1})), T (°C), pH; EC: electric conductivity, TDS: total dissolved solids, Nd: not determined).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Mexican standards Pajaro Pajaro Pajaro Pajaro Presita Presita Santiago Santiago Santiago Tlachichilpa Tlachichilpa Tlachichilpa</td>
</tr>
<tr>
<td>pH</td>
<td>6.5–8.5</td>
</tr>
<tr>
<td>Eh</td>
<td>–</td>
</tr>
<tr>
<td>T(^+)</td>
<td>–</td>
</tr>
<tr>
<td>EC</td>
<td>–</td>
</tr>
<tr>
<td>TDS</td>
<td>–</td>
</tr>
<tr>
<td>Na(^+)</td>
<td>–</td>
</tr>
<tr>
<td>K(^+)</td>
<td>–</td>
</tr>
<tr>
<td>Mg(^2+)</td>
<td>–</td>
</tr>
<tr>
<td>Ca(^2+)</td>
<td>–</td>
</tr>
<tr>
<td>Cl(^–)</td>
<td>–</td>
</tr>
<tr>
<td>SO(_4^{2–})</td>
<td>400</td>
</tr>
<tr>
<td>NO(_3^–)</td>
<td>40</td>
</tr>
<tr>
<td>HCO(_3^–)</td>
<td>250</td>
</tr>
<tr>
<td>As</td>
<td>0.025</td>
</tr>
<tr>
<td>Mn</td>
<td>0.15</td>
</tr>
<tr>
<td>Fe</td>
<td>0.30</td>
</tr>
<tr>
<td>F(^–)</td>
<td>1.50</td>
</tr>
<tr>
<td>Cd</td>
<td>0.005</td>
</tr>
<tr>
<td>Pb</td>
<td>0.01</td>
</tr>
</tbody>
</table>
3.3. Tests of arsenic removal

A preliminary test lasting 24 days (624 h) was carried out using the three filter configurations. Table 2 shows the average water parameters (with three replicates of each experiment) for this test. The overall efficiency of Experiment 1 using iron nails with HNO₃ 4.8 N solution was 91.73%, corresponding to 0.045 mg As L⁻¹, which exceeds the Mexican drinking water standard (0.025 mg L⁻¹). The best results were obtained with Experiment 3, yielding arsenic concentrations below the Mexican standard (0.025 mg L⁻¹) and a maximum arsenic elimination efficiency of 95.45%. Experiment 2 showed poorer efficiency as compared to Experiment 3, the former having a value of 72.73% and an arsenic concentration in the effluent of 0.03 mg L⁻¹.

Based on these results, we conducted a long duration test of 105 days (2520 h) using the filter configuration from Experiments 2 and 3.

Figs. 5 and 6 show the behavior of input and output arsenic concentrations for each water sampling point (P1, P2, P3, P4) according to the configuration of filters in Experiments 2 and 3. Arsenic removal for 105 days using commercial fiber treated with HNO₃ 4.8 N solution (Experiment 2) was 238.90 mg As d⁻¹ and 314.50 mg As d⁻¹, corresponding to 0.078 mg As L⁻¹ and 0.051 mg As L⁻¹, respectively. Fig. 9 shows the removal efficiency of the tests.

The overall removal efficiency for Experiment 2 was 72.48% (Fig. 9). The removal percentage for point P1-P2 was 28.44% (Fig. 9), corresponding to 0.078 mg As L⁻¹ (Fig. 7). The same percentage of 28.44% was obtained for point P2-P3, with a decrease in the concentration to 0.0047 mg L⁻¹. And the efficiency for P3-P4 was 15.6% with a final arsenic concentration of 0.030 mg As L⁻¹. Slightly higher than the value allowed by Mexican drinking water standards (0.025 mg L⁻¹). This may be due to fewer active sites for adsorption, which requires more contact time. Although chemical stoichiometry studies were not conducted of the material that formed, this material could be Fe₃(AsO₂)₂(H₂O) considering the conditions under which the experiment was performed and the color of the water samples.

The adsorption capacity in Experiment 3 was 0.326 mg As g⁻¹ with a commercial fiber oxidized with HCl 2 N solution, which is high compared to the 0.024 mg As g⁻¹ with iron-coated sand reported by Vaishya and Agarwal (1993) and the values of 0.043 and 0.008 mg As g⁻¹ obtained with iron-oxide-coated sand by Thirunavukkarasu et al. (2001) and Thirunavukkarasu et al. (2003), respectively.

As (V) removal by iron is based on a reduction process given by the following equations (at pH = 8.5) (Melitas et al., 2002):

\[
\text{HAsO}_4^{2-} + 3\text{H}^+ + 2e^- \Leftrightarrow \text{As}_2\text{O}_5^2^- + 2\text{H}_2\text{O}
\]

\[
\text{FeHAsO}_4^{2-} + 3\text{H}^+ + 2e^- \Leftrightarrow \text{FeAs}_2\text{O}_4^2^- + 2\text{H}_2\text{O}
\]

The formation of a film adhesion to metal was observed during contact time. Although chemical stoichiometry studies were not conducted of the material that formed, this material could be Fe₃(AsO₂)₂(H₂O) (iron arsenate) considering the conditions under which the experiment was performed and the color of the

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**Table 2**

Average characteristics of the raw and treated effluent water and overall efficiency of the experiments (Period = 26 days).

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Raw water (HNO₃ 4.8N)</th>
<th>Iron nails (HNO₃ 4.8N)</th>
<th>Commercial fiber (HNO₃ 4.8N)</th>
<th>Mexican standards (HCl 2N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC (μS cm⁻¹)</td>
<td>447</td>
<td>424</td>
<td>406</td>
<td>450</td>
</tr>
<tr>
<td>pH</td>
<td>7.6</td>
<td>8.55</td>
<td>8.60</td>
<td>8.6 (6.5-8.5)</td>
</tr>
<tr>
<td>Arsenic (mg L⁻¹)</td>
<td>0.11</td>
<td>0.045</td>
<td>0.03</td>
<td>0.005 (0.025)</td>
</tr>
<tr>
<td>Turbidity (NTU)</td>
<td>5.06</td>
<td>9</td>
<td>1.50</td>
<td>0.79 (5)</td>
</tr>
<tr>
<td>Color (UPt-Co)</td>
<td>7.0</td>
<td>20</td>
<td>13</td>
<td>6.21 (20)</td>
</tr>
<tr>
<td>Fe (mg L⁻¹)</td>
<td>0.035</td>
<td>0.57</td>
<td>0.16</td>
<td>0.05 (0.30)</td>
</tr>
<tr>
<td>Arsenic removal (%)</td>
<td>59.00</td>
<td>72.73</td>
<td>95.45</td>
<td></td>
</tr>
</tbody>
</table>
precipitate. Based on the Eh-pH diagram of the As–H2O and Fe–H2O systems, the predominant species were Fe(OH)₃ and H₂AsO₄⁻.

\[
\text{FeAsO}_4^2\text{H}_2\text{O} + \text{H}_2\text{O} \leftrightarrow \text{H}_2\text{AsO}_4^- + \text{Fe(OH)}_3 + \text{H}^+ 
\]

Table 3 presents the characteristics of raw and treated water from Experiment 3, observing that all parameters met Mexican drinking water standards.

4. Conclusions

Preliminary results from the Huautla Mining District showed that groundwater pooled in the workings was contaminated by arsenic and other toxic metals. As, Fe, Mn, Pb and Cd concentrations were higher than WHO and Mexican drinking water standards. The high dissolved arsenic concentration and the presence of silica and bicarbonate suggest competition for adsorption sites. This geochemical process could be responsible for arsenic enrichment in the groundwater.

In relation to the arsenic-exposed population, about half the surveyed sample in Huautla was exposed to significant amounts of arsenic in drinking water. Moreover, the entire population was exposed to the metalloid through water used for food preparation. Tests of a small household filter demonstrated that it could be a viable low-cost solution considering the prevailing conditions in

---

**Table 3**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Mexican standards</th>
<th>Influent P1 (raw water)</th>
<th>Effluent P4 (HCl 2N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>U Ptl-Co</td>
<td>20</td>
<td>7.00</td>
</tr>
<tr>
<td>Turbidity</td>
<td>NTU</td>
<td>5.00</td>
<td>5.06</td>
</tr>
<tr>
<td>pH</td>
<td></td>
<td>6.5-8.5</td>
<td>7.67</td>
</tr>
<tr>
<td>Total</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>15.0</td>
</tr>
<tr>
<td>Suspended</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>136.0</td>
</tr>
<tr>
<td>Solids</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>mg L⁻¹</td>
<td>1000</td>
<td>396</td>
</tr>
<tr>
<td>Dissolved</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>248</td>
</tr>
<tr>
<td>Solids</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HCO₃⁻</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>248</td>
</tr>
<tr>
<td>Hardness</td>
<td>mg L⁻¹</td>
<td>500</td>
<td>197</td>
</tr>
<tr>
<td>N–NO₃⁻</td>
<td>mg L⁻¹</td>
<td>0.5</td>
<td>&lt;0.12</td>
</tr>
<tr>
<td>N–NO₂⁻</td>
<td>mg L⁻¹</td>
<td>40</td>
<td>1.42</td>
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<tr>
<td>SO₄²⁻</td>
<td>mg L⁻¹</td>
<td>100</td>
<td>11.5</td>
</tr>
<tr>
<td>F</td>
<td>mg L⁻¹</td>
<td>1.5</td>
<td>0.51</td>
</tr>
<tr>
<td>PO₄³⁻</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>&lt;1.04</td>
</tr>
<tr>
<td>Cl⁻</td>
<td>mg L⁻¹</td>
<td>250</td>
<td>4.43</td>
</tr>
<tr>
<td>As total</td>
<td>mg L⁻¹</td>
<td>0.025</td>
<td>0.110</td>
</tr>
<tr>
<td>Cd</td>
<td>mg L⁻¹</td>
<td>0.005</td>
<td>&lt;0.001</td>
</tr>
<tr>
<td>Ca</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>49.54</td>
</tr>
<tr>
<td>Al</td>
<td>mg L⁻¹</td>
<td>0.20</td>
<td>&lt;0.005</td>
</tr>
<tr>
<td>Fe</td>
<td>mg L⁻¹</td>
<td>0.30</td>
<td>&lt;0.05</td>
</tr>
<tr>
<td>Cu</td>
<td>mg L⁻¹</td>
<td>2.0</td>
<td>&lt;0.05</td>
</tr>
<tr>
<td>Cr</td>
<td>mg L⁻¹</td>
<td>0.06</td>
<td>&lt;0.05</td>
</tr>
<tr>
<td>Mg</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>17.36</td>
</tr>
<tr>
<td>Mn</td>
<td>mg L⁻¹</td>
<td>0.15</td>
<td>&lt;0.05</td>
</tr>
<tr>
<td>Pb</td>
<td>mg L⁻¹</td>
<td>0.01</td>
<td>&lt;0.005</td>
</tr>
<tr>
<td>K</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>2.36</td>
</tr>
<tr>
<td>Si</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>14.31</td>
</tr>
<tr>
<td>Ni</td>
<td>mg L⁻¹</td>
<td>–</td>
<td>&lt;0.05</td>
</tr>
<tr>
<td>Zn</td>
<td>mg L⁻¹</td>
<td>5.0</td>
<td>&lt;0.10</td>
</tr>
<tr>
<td>Na</td>
<td>mg L⁻¹</td>
<td>200</td>
<td>32.97</td>
</tr>
</tbody>
</table>

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Fig. 7. Arsenic concentration in each sample point for Experiment 2 using a commercial fiber bed oxidized with HNO₃ 4.8 N.

Fig. 8. Arsenic concentration in each sample point for Experiment 3 using a commercial fiber bed oxidized with HCl 2 N.

Fig. 9. Removal efficiencies of As for Experiment 2 (oxidized with HNO₃) and 3 (oxidized with HCl).
rural areas, where centralized water supply systems are absent. A household filter with appropriate commercial fiber had great potential for producing water with low dissolved arsenic contents (average output <0.015 mg L\(^{-1}\) versus 0.11 mg L\(^{-1}\) groundwater arsenic concentrations). This technology is expected to continue to improve, as it is adapted to rural environments.

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References


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